



# Alloy High Pressure Filters

Models | 50HP25 to 50HP201

Flow rates 94 scfm (160 Nm<sup>3</sup>/hr) 1882 scfm (3200 Nm<sup>3</sup>/hr)

**Walker Filtration's unique range of 725 psig (50 barg) Alloy High Pressure Filters offer excellent value for money while delivering exceptional filtration performance.**

Featuring custom engineered filtration media and available in four filtration grades from 5 to 0.01 Micron and Activated Carbon, our Alloy High Pressure Filters are available in both coalescing and reverse flow particulate (dust) filters.

Manufactured using high quality diecast aluminium with connections from 1/4" to 2" and capacities up to 1882 scfm (3200 Nm<sup>3</sup>/hr), these are ideally suited to high pressure manufacturing, food & beverage, military, oil & gas and chemical applications.

All models include the Walker push-fit filter element design with double O-ring seals for extra security.

**Value without compromise**



#### Comprehensive Range

NPT threaded connections from 1/4" to 2". RP (BSP parallel) available upon request



#### Performance Guaranteed

Each filter is hydrostatically tested prior to dispatch



#### O-ring Sealing

Double O-ring seal eliminates risk of contaminant bypass for added security

- **Advanced Filtration Technology** Custom engineered filtration media delivers exceptional filtration with minimal pressure drop
- **Corrosion Protection** Internal and external electrophoretic painting followed by tough exterior polyester powder coating
- **Quality Control** All products are CE marked and include a serial number for complete traceability
- **Performance Guaranteed** Each filter is hydrostatic tested prior to dispatch to guarantee quality and performance
- **Supplied as standard with a drain plug** High pressure drains available upon request

For further information please visit [www.walkerfiltration.com](http://www.walkerfiltration.com)

For further information please call: +1 814 836 2900



# Technical Specification

Filter model	Pipe size inches	Inlet flow rate		Dimensions inches (mm)				Weight		Element model
		SCFM	Nm <sup>3</sup> /hr	A	B	C	D	lbs	kg	
725 psig (50 barg) maximum working pressure										
50HP25 (grade)	1/4	94	160	2.48 (63)	0.55 (14)	5.71 (145)	1.97 (50)	1.3	0.6	HP1535 (grade)
50HP37 (grade)	3/8	147	250	2.48 (63)	0.55 (14)	6.89 (175)	1.97 (50)	1.4	0.6	HP1550 (grade)
50HP50 (grade)	1/2	265	450	4.33 (110)	1.50 (38)	10.75 (273)	5.91 (150)	6.1	2.8	HP2040 (grade)
50HP75 (grade)	3/4	324	550	4.33 (110)	1.50 (38)	10.75 (273)	5.91 (150)	6.1	2.8	HP2540 (grade)
50HP101 (grade)	1	492	835	4.33 (110)	1.50 (38)	14.09 (358)	5.91 (150)	7.4	3.4	HP2080 (grade)
50HP150 (grade)	1 1/2	736	1250	5.75 (146)	2.01 (51)	19.29 (490)	6.69 (170)	16.3	7.4	HP2580 (grade)
50HP151 (grade)	1 1/2	1015	1725	5.75 (146)	2.01 (51)	19.29 (490)	6.69 (170)	16.3	7.4	HP2512 (grade)
50HP200 (grade)	2	1132	1925	5.75 (146)	2.01 (51)	19.29 (490)	6.69 (170)	15.8	7.2	HP2512 (grade)
50HP201 (grade)	2	1882	3200	5.75 (146)	2.01 (51)	27.05 (687)	6.69 (170)	21.9	9.9	HP2520 (grade)

Grade (Coalescing filter element)	X5		X1		XA		AC	
Particle removal	5 micron		1 micron		0.01 micron		0.01 micron	
Maximum oil carryover at 68°F (20°C)	5 ppm	5 mg/m <sup>3</sup>	0.1 ppm	0.1 mg/m <sup>3</sup>	0.01 ppm	0.01 mg/m <sup>3</sup>	0.003 ppm	0.003 mg/m <sup>3</sup>
Maximum temperature	248°F	120°C	248°F	120°C	248°F	120°C	122°F*	50°C*
Maximum working pressure	725 psig (50 barg)							
Element end cap color	Black							

Grade (Dust filter element)	RX5		RX1		RXA		RAC	
Particle removal	5 micron		1 micron		0.01 micron		0.01 micron	
Maximum oil carryover at 68°F (20°C)	-	-	-	-	-	-	0.003 ppm	0.003 mg/m <sup>3</sup>
Maximum temperature	248°F	120°C	248°F	120°C	248°F	120°C	122°F*	50°C*
Maximum working pressure	725 psig (50 barg)							
Element end cap color	Black							

\*Recommended operating temperature 77°F (25°C)

## Technical Notes

- The direction of air flow is inside to out through the filter element for coalescing grades and outside to in through the filter element for dust grades.
- All Alloy High Pressure Filters are supplied with a drain plug. High pressure drains are available.
- Activated Carbon Filters must not operate in oil saturated conditions and will not remove certain types of gases including carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>).
- Alloy High Pressure Filters and filter elements are suitable for use with mineral and synthetic oils, plus oil-free compressed air applications.
- Threaded filters are manufactured from cast aluminum alloy and are PED 2014/68/EU compliant for group 2 gases.
- Threaded connections are NPT to ANSI B2.1 as standard. RP (BSP parallel) to ISO 7/1 are available upon request, with the following exceptions: 50HP25 and 50HP37 are Rc (BSP Taper).
- Filter elements should be changed every 12 months/8000 hours (whichever comes first). Activated carbon filter elements should be changed every 6 months.

